

# DC-Micromotors

## Precious Metal Commutation

3,8 mNm  
5 W

### Series 1331 ... SR

Values at 22°C and nominal voltage	1331 T	006 SR	012 SR	024 SR	
1 Nominal voltage	$U_N$	6	12	24	V
2 Terminal resistance	$R$	2,83	13,7	52,9	$\Omega$
3 Efficiency, max.	$\eta_{max}$	81	80	80	%
4 No-load speed	$n_0$	10 600	9 900	10 400	min <sup>-1</sup>
5 No-load current, typ. (with shaft $\varnothing$ 1,5 mm)	$I_0$	0,022	0,0105	0,0055	A
6 Stall torque	$M_H$	11,2	9,9	9,76	mNm
7 Friction torque	$M_R$	0,12	0,12	0,12	mNm
8 Speed constant	$k_n$	1 790	835	439	min <sup>-1</sup> /V
9 Back-EMF constant	$k_E$	0,56	1,2	2,28	mV/min <sup>-1</sup>
10 Torque constant	$k_M$	5,35	11,4	21,8	mNm/A
11 Current constant	$k_I$	0,187	0,087	0,046	A/mNm
12 Slope of n-M curve	$\Delta n / \Delta M$	946	1 000	1 070	min <sup>-1</sup> /mNm
13 Rotor inductance	$L$	70	310	1 100	$\mu$ H
14 Mechanical time constant	$\tau_m$	7	7	7	ms
15 Rotor inertia	$J$	0,71	0,67	0,63	gcm <sup>2</sup>
16 Angular acceleration	$\alpha_{max}$	160	150	160	$\cdot 10^3$ rad/s <sup>2</sup>
17 Thermal resistance	$R_{th1} / R_{th2}$	6 / 25			K/W
18 Thermal time constant	$\tau_{w1} / \tau_{w2}$	5 / 190			s
19 Operating temperature range:					
– motor		-30 ... +85 (optional version -55 ... +125)			°C
– winding, max. permissible		+125			°C
20 Shaft bearings		sintered bearings	ball bearings, preloaded (optional version)		
21 Shaft load max.:		(standard)	(optional version)		
– with shaft diameter		1,5	1,5		mm
– radial at 3 000 min <sup>-1</sup> (3 mm from bearing)		1,2	5		N
– axial at 3 000 min <sup>-1</sup>		0,2	0,5		N
– axial at standstill		20	10		N
22 Shaft play:					
– radial	$\leq$	0,03	0,015		mm
– axial	$\leq$	0,2	0		mm
23 Housing material		steel, black coated			
24 Mass		19			g
25 Direction of rotation		clockwise, viewed from the front face			
26 Speed up to	$n_{max}$	12 000			min <sup>-1</sup>
27 Number of pole pairs		1			
28 Magnet material		NdFeB			

#### Rated values for continuous operation

29 Rated torque	$M_N$	2	3,8	3,7	mNm
30 Rated current (thermal limit)	$I_N$	0,4	0,37	0,19	A
31 Rated speed	$n_N$	8 710	4 900	5 260	min <sup>-1</sup>

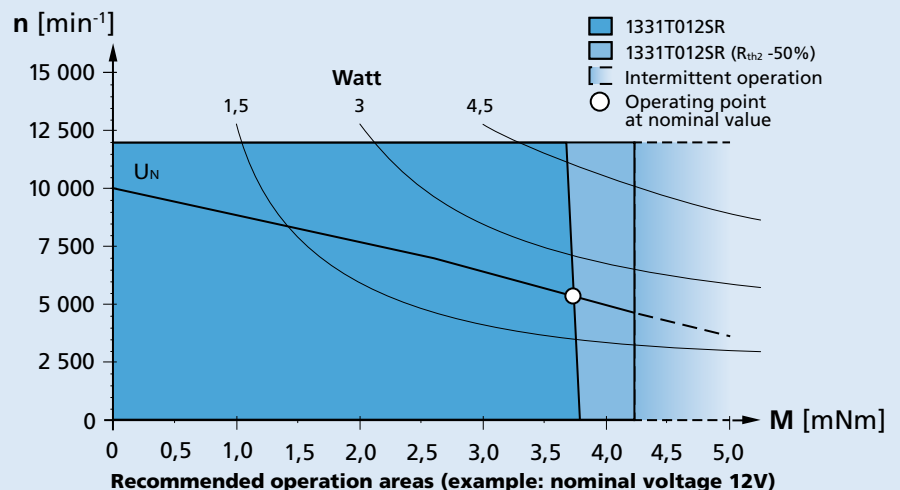
**Note:** Rated values are calculated with nominal voltage and at a 22°C ambient temperature. The  $R_{th2}$  value has been reduced by 0%.

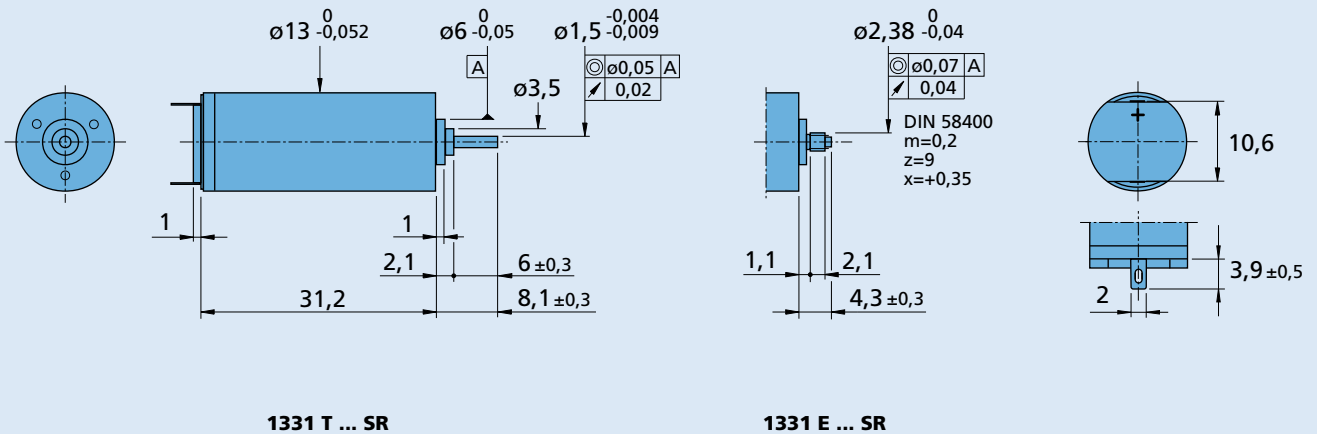
#### Note:

The diagram indicates the recommended speed in relation to the available torque at the output shaft for a given ambient temperature of 22°C.

The diagram shows the motor in a completely insulated as well as thermally coupled condition ( $R_{th2}$  50% reduced).

The nominal voltage ( $U_N$ ) curve shows the operating point at nominal voltage in the insulated and thermally coupled condition. Any points of operation above the curve at nominal voltage will require a higher operating voltage. Any points below the nominal voltage curve will require less voltage.



**Dimensional drawing**

**Options**

 Example product designation: **1331T012SR-277**

Option	Type	Description
L	Twin Leads	For motors with twin leads (PVC), length 150 mm, red (+) / black (-)
4924	Twin Leads	For motors with twin leads (PVC), length 300 mm, red (+) / black (-)
X4924	Twin Leads	For motors with twin leads (PVC), length 600 mm, red (+) / black (-)
4925	Twin Leads	For motors with twin leads (PVC), length 150 mm, red (+) / black (-), with connector AMP 179228-2
X4925	Twin Leads	For motors with twin leads (PVC), length 300 mm, red (+) / black (-), with connector AMP 179228-2
Y4925	Twin Leads	For motors with twin leads (PVC), length 600 mm, red (+) / black (-), with connector AMP 179228-2
F	Single Leads	For motors with single leads (PTFE), length 150 mm, red (+) / black (-)
277	Bearings	2 preloaded ball bearings

**Product combination**

Precision Gearheads / Lead Screws	Encoders	Drive Electronics	Cables / Accessories
13A 14/1 15/5 15/5 S	IE2-400	SC 1801 MC 5004 MCDL 3002	To view our large range of accessory parts, please refer to the "Accessories" chapter.