

# DC-Micromotors

## Precious Metal Commutation

0,72 mNm  
2 W

### Series 1219 ... G

Values at 22°C and nominal voltage	1219 N	4,5 G	006 G	012 G	015 G	
1 Nominal voltage	$U_N$	4,5	6	12	15	V
2 Terminal resistance	$R$	10,7	17,6	69	131	$\Omega$
3 Efficiency, max.	$\eta_{max}$	74	73	72	70	%
4 No-load speed	$n_0$	15 300	16 000	16 000	16 200	min <sup>-1</sup>
5 No-load current, typ. (with shaft $\varnothing$ 0,8 mm)	$I_0$	0,008	0,007	0,004	0,003	A
6 Stall torque	$M_H$	1,14	1,17	1,19	0,96	mNm
7 Friction torque	$M_R$	0,02	0,02	0,03	0,03	mNm
8 Speed constant	$k_n$	3 460	2 721	1 364	1 109	min <sup>-1</sup> /V
9 Back-EMF constant	$k_E$	0,289	0,368	0,733	0,902	mV/min <sup>-1</sup>
10 Torque constant	$k_M$	2,76	3,51	7	8,61	mNm/A
11 Current constant	$k_I$	0,362	0,285	0,143	0,116	A/mNm
12 Slope of n-M curve	$\Delta n / \Delta M$	13 413	13 642	13 447	16 875	min <sup>-1</sup> /mNm
13 Rotor inductance	$L$	150	300	1 200	1 600	$\mu$ H
14 Mechanical time constant	$\tau_m$	20	20	18	19	ms
15 Rotor inertia	$J$	0,14	0,14	0,13	0,11	gcm <sup>2</sup>
16 Angular acceleration	$\alpha_{max}$	81	84	92	87	$\cdot 10^3$ rad/s <sup>2</sup>
17 Thermal resistance	$R_{th1} / R_{th2}$	17 / 48				K/W
18 Thermal time constant	$\tau_{w1} / \tau_{w2}$	3,5 / 386				s
19 Operating temperature range:						
– motor		-30 ... +85 (optional version	-30 ... +125)			°C
– winding, max. permissible		+85 (optional version	+125)			°C
20 Shaft bearings		sintered bearings				
21 Shaft load max.:						
– with shaft diameter		0,8				mm
– radial at 3 000 min <sup>-1</sup> (1,5 mm from bearing)		0,5				N
– axial at 3 000 min <sup>-1</sup>		0,1				N
– axial at standstill		20				N
22 Shaft play:						
– radial	$\leq$	0,03				mm
– axial	$\leq$	0,2				mm
23 Housing material		steel, nickel plated				
24 Mass		11				g
25 Direction of rotation		clockwise, viewed from the front face				
26 Speed up to	$n_{max}$	19 000				min <sup>-1</sup>
27 Number of pole pairs		1				
28 Magnet material		AlNiCo				

#### Rated values for continuous operation

29 Rated torque	$M_N$	0,72	0,71	0,7	0,62	mNm
30 Rated current (thermal limit)	$I_N$	0,27	0,21	0,11	0,077	A
31 Rated speed	$n_N$	3 120	3 870	4 040	2 770	min <sup>-1</sup>

**Note:** Rated values are calculated with nominal voltage and at a 22°C ambient temperature. The  $R_{th2}$  value has been reduced by 0%.

#### Note:

The diagram indicates the recommended speed in relation to the available torque at the output shaft for a given ambient temperature of 22°C.

The diagram shows the motor in a completely insulated as well as thermally coupled condition ( $R_{th2}$  50% reduced).

The nominal voltage ( $U_N$ ) curve shows the operating point at nominal voltage in the insulated and thermally coupled condition. Any points of operation above the curve at nominal voltage will require a higher operating voltage. Any points below the nominal voltage curve will require less voltage.



